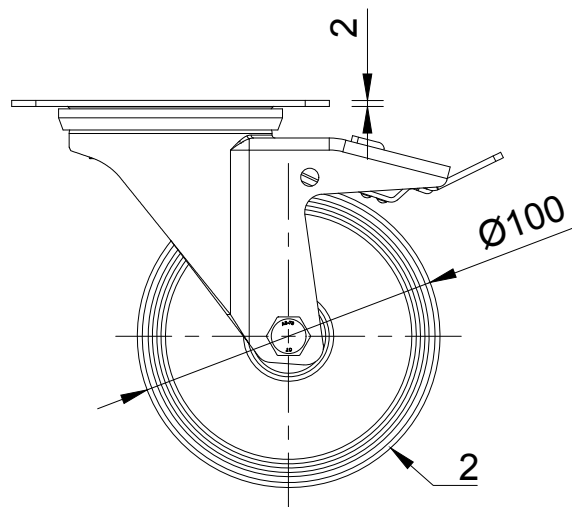
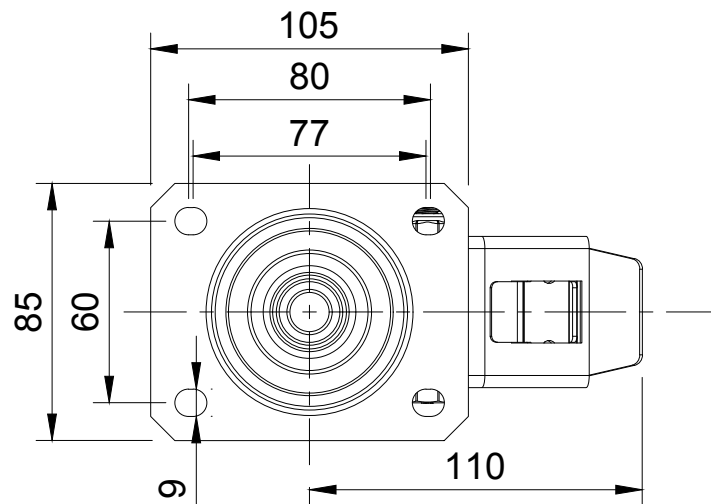
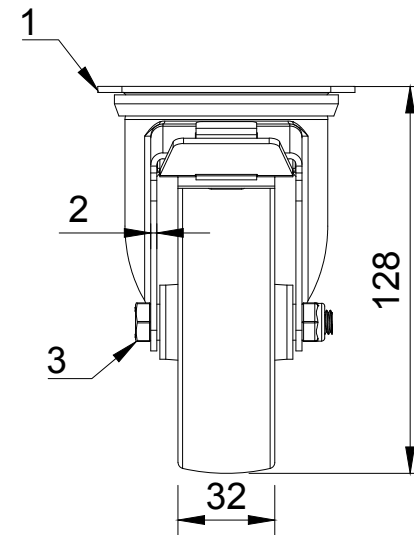




| ITEM NO. | PART NUMBER         | QTY |
|----------|---------------------|-----|
| 1        | V82Q100ASSYP04      | 1   |
| 2        | BZV100WNY4          | 1   |
| 3        | AXLE KIT            |     |
|          | TUBE 12X9X46 - V80Q | 1   |
|          | BOLT M8 X 60 - V80Q | 1   |
|          | NUT M8 NYLOC - V80Q | 1   |



|                                                                                                                                                            |                                                                                                                                                                                                                                                                       |             |               |          |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                             |
|------------------------------------------------------------------------------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-------------|---------------|----------|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| <div>UNLESS OTHERWISE SPECIFIED<br/>DIMENSIONS ARE IN<br/>MILLIMETRES</div> <div>Unspecified Tolerances<br/>Machining ± 0.25mm<br/>Fabrication ± 1mm</div> | <div>DRAWING DISCLAIMER</div> <div>COPYRIGHT OF THIS<br/>DRAWING IS RESERVED BY<br/>BIL GROUP LTD. IT IS NOT<br/>REPRODUCED, COPIED, OR<br/>DISCLOSED TO A THIRD<br/>PARTY EITHER WHOLLY OR<br/>IN PART WITHOUT THE<br/>CONSENT IN WRITING OF<br/>BIL GROUP LTD</div> |             | NAME          | DATE     | <div><div>BIL Group Ltd<br/>Porte Marsh Road<br/>Calne, Wiltshire,<br/>SN11 9BW<br/>United Kingdom<br/>Tel +44 (0)1249 822 222<br/>www.bilgroup.co.uk</div><div><div>VARLEY<br/>H Varley Ltd<br/>Unit 5 Century Park<br/>Pacific Rd, Broadheath,<br/>Altrincham, Cheshire<br/>WA14 5BJ<br/>Tel +44 (0)161 928 9617<br/>www.varley-castors.co.uk</div></div></div> |
|                                                                                                                                                            |                                                                                                                                                                                                                                                                       | DRAWN BY    | Matt          | 25/03/25 |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                             |
|                                                                                                                                                            |                                                                                                                                                                                                                                                                       | APPROVED BY | Chris         | 25/03/25 |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                             |
|                                                                                                                                                            |                                                                                                                                                                                                                                                                       | SCALE       | 2:5           |          |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                             |
|                                                                                                                                                            |                                                                                                                                                                                                                                                                       | WEIGHT      | 0.658kg       |          |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                             |
|                                                                                                                                                            |                                                                                                                                                                                                                                                                       |             | DWG NO.       |          | REV                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                         |
|                                                                                                                                                            |                                                                                                                                                                                                                                                                       |             | V82Q100NYPP04 |          | 1                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                           |
|                                                                                                                                                            |                                                                                                                                                                                                                                                                       |             | V82Q100NYPP04 |          | SHEET 1 OF 1                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                |