



ITEM NO.	PART NUMBER	QTY
1	BZMM80AS	1
2	BZMM80WPN	1
3	AXLE KIT	
	TUBEM12X40	1
	HEXBOLTM8X55Z8.8	1
	NYLOCM8Z	1

UNLESS OTHERWISE  
SPECIFIED  
DIMENSIONS ARE IN  
MILLIMETRES

Unspecified Tolerances  
Machining  $\pm 0.25\text{mm}$   
Fabrication  $\pm 1\text{mm}$

#### DRAWING DISCLAIMER

COPYRIGHT OF THIS  
DRAWING IS RESERVED BY  
BIL GROUP LTD. IT IS NOT  
REPRODUCED, COPIED, OR  
DISCLOSED TO A THIRD  
PARTY EITHER WHOLLY OR  
IN PART WITHOUT THE  
CONSENT IN WRITING OF  
BIL GROUP LTD

	NAME	DATE
DRAWN BY	Matt	29/01/25
APPROVED BY	Kevin	29/01/25
SCALE	1:2	
WEIGHT	0.529kg	

<p>BIL Group Ltd Porte Marsh Road Calne, Wiltshire, SN11 9BW United Kingdom Tel +44 (0)1249 822 222 www.bilgroup.co.uk</p>		<p>H Varley Ltd Unit 5 Century Park Pacific Rd, Broadheath, Altrincham, Cheshire WA14 5BJ Tel +44 (0)161 928 9617 www.varley-castors.co.uk</p>	
<p><b>BILGroup</b></p>		<p><b>VARLEY</b></p>	
DWG NO.		REV	
BZMM80PN		1	
BZMM80PN		SHEET 1 OF 1	