		ITEM NO	. PART NUMBER	QTY
105		1	BZH80AS	1
80		2	BZMH80WSRN	1
		3	AXLE KIT	
			TUBEM12X46X10	1
			WP12X18X2BLK	2
			HEXBOLTM10X70Z8.8	1
	-		NYLOCM10Z	1
	Ø80 2			
UNLESS OTHERWISE DRAWING DISCLAIMER	NAME	DATE	BIL Group Ltd	H Varley Ltd
SPECIFIED DIMENSIONS ARE IN COPYRIGHT OF THIS	DRAWN BY Matt		BIL Group Ltd Porte Marsh Road Calne, Witshire, SN11 9BW	H Varley Ltd Unit 5 Century Park Pacific Rd,Broadheath, Altrincham, Cheshire
MILLIMETRES DRAWING IS RESERVED BY BIL GROUP LTD. IT IS NOT		29/04/25	LGroup Edites, Milaillee, United Kingdom Tel 444 (0)1249 822 222 www.bilgroup.co.uk	WA14 5BJ Tel +44 (0)161 928 9617 www.varley-castors.co.uk
Unspecified Tolerances REPRODUCED, COPIED, OR DISCLOSED TO A THIRD	APPROVED BY Kevin	29/04/25 DWG	NO.	REV
Machining ± 0.25mm Fabrication ± 1mm	SCALE 1:2		BZH80SRN	
CONSENT IN WRITING OF BIL GROUP LTD	weight 0.963kg		BZH80SRN	SHEET 1 OF 1